



Bitumen Specification

Penetration Grade Analysis (60/70)

Specification	Acceptable Range	Result	Test Method	Explanations
Penetration	60-70	66	ASTM – D5	at 25°c , mm/10
Softening Point	49-56	49.5	ASTM – D36	°c
Ductility	100+	>100	ASTM – D113	at 25°c , cm
Solubility	99.0 Min	99.8	ASTM – D2042	in CCL4 , %
Specific Gravity	1.01-1.06	1.018	ASTM – D70	at 25°c
Spot Test	Negative	Negative	T102	in Naphtha
Flash Point	220 Min	315	ASTM – D92	°c
Kinematic Viscosity	325	ASTM – D4402	at 135°c , c.st
Absolute Viscosity	2006	ASTM – D4402	at 60°c , Poises
Test on Residue From Thin Film Oven Test (T.F.O.T)				
Drop in Penetration	20 Max	8.9	ASTM – D5&D6	%
Mass Loss	0.2 Max	0.09	ASTM – D6	Wt%